

ALKA-311 PART A

ALKA COATINGS PTY LTD

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Initial Date: 15/06/2015

Revision Date: 15/05/2026

Print Date: 15/05/2026

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|-----------------|
| Product name | ALKA-311 PART A |
| Synonyms | Not Available |
| Other means of identification | ALKA-311 PART A |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|-------------------------|
| Relevant identified uses | Polyurethane prepolymer |
|--------------------------|-------------------------|

Details of the manufacturer or importer of the safety data sheet

| | |
|-------------------------|--|
| Registered company name | ALKA COATINGS PTY LTD |
| Address | 87 Market St SMITHFIELD NSW Australia |
| Telephone | 1300 51 51 50 |
| Website | www.alkacoatings.com.au |

Emergency telephone number

| | |
|-------------------------------------|-----------------------|
| Association / Organisation | ALKA COATINGS PTY LTD |
| Emergency telephone number(s) | 1300 51 51 50 |
| Other emergency telephone number(s) | Not Available |


SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|--------------------|--|
| Poisons Schedule | S6 |
| Classification [1] | Acute Toxicity (Inhalation) Category 4, Sensitisation (Respiratory) Category 1, Reproductive Toxicity Category 2 |
| Legend: | 1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

| | |
|-------------|--------|
| Signal word | Danger |
|-------------|--------|

Hazard statement(s)

| | |
|------|--|
| H332 | Harmful if inhaled. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H361 | Suspected of damaging fertility or the unborn child. |

Precautionary statement(s) General

| | |
|------|---|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children. |
| P103 | Read carefully and follow all instructions. |

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Precautionary statement(s) Prevention

| | |
|------|---|
| P261 | Avoid breathing mist/vapours/spray. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves and protective clothing. |
| P284 | [In case of inadequate ventilation] wear respiratory protection. |
| P202 | Do not handle until all safety precautions have been read and understood. |

Precautionary statement(s) Response

| | |
|-----------|--|
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P342+P311 | If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider. |
| P312 | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |

Precautionary statement(s) Storage

| | |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

Precautionary statement(s) Disposal

| | |
|------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|------|--|

No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------------|--|--|
| 6846-50-0 | 10-30 | <u>2,2,4-trimethyl-1,3-pentanediol diisobutyrate</u> |
| 26471-62-5 | <1 | <u>toluene diisocyanate</u> |
| Not Available | to 100 | Polyurethane prepolymer |
| Legend: | 1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available | |

SECTION 4 First aid measures

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p> |
| Ingestion | <ul style="list-style-type: none"> ▶ Wash out mouth with water. ▶ Do not induce vomiting unless directed to do so by medical personnel. ▶ Medical advice is required. |

Indication of any immediate medical attention and special treatment needed

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

Toluene diisocyanate is a known pulmonary sensitiser. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV1).

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In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air, more rapidly than the 2,6-isomer. Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992].

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

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| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

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|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. <p>Combustion products include:</p> <ul style="list-style-type: none"> ▶ carbon dioxide (CO₂) <p>isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NO_x)</p> <ul style="list-style-type: none"> ▶ other pyrolysis products typical of burning organic material. <p>May emit poisonous fumes.</p> |
| HAZCHEM | Not Applicable |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

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|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal. |
| Major Spills | <p>For isocyanate spills of less than 40 litres (2 m²):</p> <ul style="list-style-type: none"> ▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▶ Notify supervision and others as necessary. ▶ Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots). ▶ Control source of leakage (where applicable). ▶ Dike the spill to prevent spreading and to contain additions of decontaminating solution. ▶ Prevent the material from entering drains. ▶ Estimate spill pool volume or area. ▶ Absorb and decontaminate. - Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent. - Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser by carefully mixing with a rake and allow to react for 15 minutes ▶ Shovel absorbent/decontaminant solution mixture into a steel drum. ▶ Decontaminate surface. - Pour an equal amount of neutraliser solution over contaminated surface. - Scrub area with a stiff bristle brush, using moderate pressure. - Completely cover decontaminant with vermiculite or other similar absorbent. - After 5 minutes, shovel absorbent/decontamination solution mixture into the same steel drum used above. ▶ Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately above ▶ Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials for incineration. ▶ Decontaminate and remove personal protective equipment. ▶ Return to normal operation. ▶ Conduct accident investigation and consider measures to prevent reoccurrence. <p>Decontamination:</p> |

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Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ('neutralising fluid'). Isocyanates and polyisocyanates are generally not miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react faster than water/surfactant mixtures alone.

Typically, such a preparation may consist of:
Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v).

Let stand for 24 hours

Three commonly used neutralising fluids each exhibit advantages in different situations.

Formulation A :
liquid surfactant 0.2-2%
sodium carbonate 5-10%
water to 100%

Formulation B
liquid surfactant 0.2-2%
concentrated ammonia 3-8%
water to 100%

Formulation C
ethanol, isopropanol or butanol 50%
concentrated ammonia 5%
water to 100%

After application of any of these formulae, let stand for 24 hours.

Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution.

- ▶ Avoid contamination with water, alkalis and detergent solutions.
- ▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
- ▶ **DO NOT reseal container if contamination is suspected.**
- ▶ Open all containers with care.

Moderate hazard.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

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|--------------------------|--|
| Safe handling | <p>Product is moisture sensitive; handle under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended</p> <ul style="list-style-type: none"> ▶ Avoid skin contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ DO NOT allow material to come in direct contact with human skin or eyes. ▶ DO NOT allow material to come in contact with exposed food or food contact surfaces. ▶ Suitable PPE must be worn at all times. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Other information | <p>Consider storage under inert gas. for commercial quantities of isocyanates:</p> <ul style="list-style-type: none"> - Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis. - Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken. - Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions).. - Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary. - Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations. - Ideal storage temperature range is dependent on the specific polymer due to viscosity and melting point differences between the polymers. Use 25 deg C (77 deg F) to 30 deg C (86 deg F) as a guideline to most liquid isocyanates for optimum storage temperature. If some isocyanates are stored at or below a temperature of 25 deg C (77 deg F), crystallization and settling of the isocyanate may occur. Storage in a cold warehouse can cause crystals to form. These crystals can settle to the bottom of the container. If crystals do form, they can be melted easily with moderate heat. It is suggested that a container the size of a drum be warmed for 16-24 hours at sufficient temperature to melt the crystals. When the crystals are melted, the container should be agitated by rolling or stirring, until the contents are homogenous. Since heated isocyanate will generate vapors more rapidly than product stored at 25 deg C (77 deg F), be sure to follow the precautions under the Personal Protection. ▶ Store in original containers. |

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- ▶ Keep containers securely sealed.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents ▶ NOTE: May develop pressure in containers; open carefully. Vent periodically. ▶ Segregate from alcohol, water. |

SECTION 8 Exposure controls / personal protection**Control parameters****Occupational Exposure Limits (OEL)****INGREDIENT DATA**

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--|----------------------|--------------------------------|------------------------|------------------------|---------------|--|
| Australia Exposure Standards | toluene diisocyanate | Toluene-2,4-diisocyanate (TDI) | Not Available | Not Available | Not Available | Not Available |
| Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits | toluene diisocyanate | Isocyanates, (poly-) (as-NCO) | 0.02 mg/m ³ | 0.07 mg/m ³ | Not Available | Workers exposed to this chemical may require specific health monitoring (see regulations 368-378, Schedule 14 to the model WHS Regulations). |

Exposure controls

| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> | | | | | | | | | | |
|--|---|------------------------|---|--|--|---|----------------------------------|--|---|--|------------------------------|
| | <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |
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| <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only | |
| Lower end of the range | Upper end of the range | | | | | | | | | | |
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| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | |

Individual protection measures, such as personal protective equipment**Eye and face protection**

- ▶ Safety glasses with side shields
- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or

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| | irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit. |

Recommended material(s)**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|----------------|-----|
| BUTYL | A |
| PE/EVAL/PE | A |
| PVA | A |
| SARANEX-23 | A |
| TEFLON | A |
| VITON | A |
| NATURAL RUBBER | B |
| NITRILE | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

| Glove — In order of recommendation |
|------------------------------------|
| MICROFLEX® 93-260 |
| AlphaTec® 15-554 |
| AlphaTec® Solvex® 37-185 |

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|-------------------------|
| up to 10 x ES | A-AUS P2 | - | A-PAPR-AUS / Class 1 P2 |
| up to 50 x ES | - | A-AUS / Class 1 P2 | - |
| up to 100 x ES | - | A-2 P2 | A-PAPR-2 P2 ^ |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be

Continued...

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| |
|-------------------|
| AlphaTec® 38-612 |
| AlphaTec® 53-001 |
| AlphaTec® 58-005 |
| AlphaTec® 58-008 |
| AlphaTec® 58-530B |
| AlphaTec® 58-530W |
| AlphaTec® 58-735 |

The suggested gloves for use should be confirmed with the glove supplier.

exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.

- ▶ Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| | | | |
|---|------------------------|--|---------------|
| Appearance | Yellow liquid | | |
| Physical state | Liquid | Relative density (Water = 1) | 1.1 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | >190 | Taste | Not Available |
| Evaporation rate | Not Available BuAC = 1 | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Reacts | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |
| Heat of Combustion (kJ/g) | Not Available | Ignition Distance (cm) | Not Available |
| Flame Height (cm) | Not Available | Flame Duration (s) | Not Available |
| Enclosed Space Ignition Time Equivalent (s/m3) | Not Available | Enclosed Space Ignition Deflagration Density (g/m3) | Not Available |

SECTION 10 Stability and reactivity

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|---|---|
| a) Acute Toxicity | There is sufficient evidence to classify this material as acutely toxic. |
| b) Skin Irritation/Corrosion | Based on available data, the classification criteria are not met. |
| c) Serious Eye Damage/Irritation | Based on available data, the classification criteria are not met. |
| d) Respiratory or Skin sensitisation | There is sufficient evidence to classify this material as sensitising to skin or the respiratory system |
| e) Mutagenicity | Based on available data, the classification criteria are not met. |
| f) Carcinogenicity | Based on available data, the classification criteria are not met. |
| g) Reproductivity | There is sufficient evidence to classify this material as toxic to reproductivity |
| h) STOT - Single Exposure | Based on available data, the classification criteria are not met. |
| i) STOT - Repeated Exposure | Based on available data, the classification criteria are not met. |
| j) Aspiration Hazard | Based on available data, the classification criteria are not met. |

Continued...

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| | |
|---------------------|---|
| Inhaled | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. |
| Ingestion | The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. |
| Skin Contact | The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. |
| Eye | Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). |
| Chronic | There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. With most allergens, removal of the offending material results in resolution of symptoms. Asthma caused by toluene diisocyanate (TDI) continues for months or even years after exposure ceases. |

| | | |
|--|--|--|
| ALKA-311 PART A | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral (Rat) LD50: >2000 mg/kg ^[1] | Skin (Human): 1%/3W (intermittent) - Mild |
| | | Skin (Rodent - guinea pig): 5gm - Mild |
| | | Skin: no adverse effect observed (not irritating) ^[1] |
| toluene diisocyanate | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >9400 mg/kg ^[1] | Eye (Rodent - rabbit): 100mg - Severe |
| | Inhalation (Mouse) LC50: 0.069 mg/L4h ^[2] | Eye: adverse effect observed (irritating) ^[1] |
| | Oral (Rat) LD50: >2000 mg/kg ^[1] | Skin (Rodent - rabbit): 500mg - Severe |
| | | Skin (Rodent - rabbit): 500mg - Severe |
| | | Skin (Rodent - rabbit): 500mg/24H - Moderate |
| | | Skin (Rodent - rat): 12mg/8H - Moderate |
| | Skin (Rodent - rat): 12mg/8H - Moderate | |
| | | Skin: adverse effect observed (irritating) ^[1] |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|--|--|
| 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE | <p>NOAEL oral (rat), 103 days = 1% in diet *** NOEL oral (dog), 90 days = 1% in diet *** Mutagenicity/Genotoxicity Data: *** Chromosomal aberration assay: Negative (+/- activation) CHO/HGPRT assay: Negative (+/- activation) Salmonella-E.coli reverse mutation assay (Ames test): Negative (+/- activation) *,**,*** Various suppliers MSDS Sensitization Species:Guinea pig: Result: sensitizing Effects on foetal development: Species: Rabbit Application Route: Oral Developmental Toxicity: NOAEL: 300 mg/kg body weight Reproductive toxicity;Assessment: Some evidence of adverse effects on development, based on animal experiments. * Eastman Benzoflex 6000 Plasticiser</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)</p> <p>Laboratory testing showed that TXIB does not cause genetic toxicity. It may damage the kidneys of developing animals but only at levels that also affect the adult.</p> |
| TOLUENE DIISOCYANATE | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> <p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p> <p>Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> <p>Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.</p> |

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| | | | |
|---|--|---------------------------------|---|
| 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE & TOLUENE DIISOCYANATE | The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. | | |
| Acute Toxicity | ✓ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| ALKA-311 PART A | Endpoint | Test Duration (hr) | Species | Value | Source |
|-----------------|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Endpoint | Test Duration (hr) | Species | Value | Source |
|---|-----------|--------------------|-------------------------------|-----------|--------|
| | BCF | 1008h | Fish | 0.6-0.8 | 7 |
| | EC50 | 72h | Algae or other aquatic plants | >7.49mg/l | 2 |
| | EC50 | 48h | Crustacea | >1.46mg/l | 1 |
| | NOEC(ECx) | 504h | Crustacea | 0.7mg/l | 2 |
| | LC50 | 96h | Fish | >1.55mg/l | 2 |

| toluene diisocyanate | Endpoint | Test Duration (hr) | Species | Value | Source |
|----------------------|-----------|--------------------|-------------------------------|----------|--------|
| | NOEC(ECx) | 504h | Crustacea | 0.5mg/l | 2 |
| | EC50 | 48h | Crustacea | 12.5mg/l | 1 |
| | EC50 | 96h | Algae or other aquatic plants | 3230mg/l | 1 |
| | LC50 | 96h | Fish | ~0.4mg/l | 2 |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TMPD)

This chemical is used as additives to plastic (plasticiser). This chemical is stable in neutral and acidic solutions, and is considered as inherently biodegradable .

Photodegradation half-life: 90.7 years

Stability in water: stable at pH 4 and pH 7 (OECD TG 111); half-life 178 days at pH9

Transport and Distribution (calculated Fugacity Level III):

In air 3.4E-10 mg/l

In water 1.2E-05 mg/l

In soil 7.4E-06 mg/kg

In sediment 3.2E-03 mg/kg

Oxygen Demand Data:

ThOD: 2.40 g oxygen/g

BOD-5 and BOD-20 were not determined because the aqueous solubility of the test article was below that which is required for these tests.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)

Environmental Fate:

Biodegradability: If released into water, this substance is inherently biodegraded.

Hydrolysis as a function to pH: The chemical is stable in water at pH 4 and 7. The half-life at pH 9 is 178 days.

Photodegradability (estimation): A half-life time of 90.7 years is estimated for the direct photodegradation of the chemical in water.

Bioconcentration Factor (BCF) 1-40 (estimated); carp 5.2-31

Bioaccumulation: BCF= 5.2 31 in carp (6 weeks at 25C) suggests that the potential for bioconcentration in aquatic organisms is low.

For the environment, various NOEC and LC50 values were gained from test results; LC50 = 18 mg/l (acute fish);

EC50 = 300 mg/l (acute daphnia); EC50 = 8.0 mg/l (acute algae); NOEC = 5.3 mg/l (acute algae); NOEC = 3.2 mg/l (long-term daphnia reproduction). Therefore, the chemical is considered to be moderately toxic to algae and daphnids, and slightly toxic to fish.

TMPD has low potential to affect aquatic organisms, a low potential to bioconcentrate. It is expected to biodegrade and is not expected to persist for long periods in an aquatic environment.

When diluted with a large amount of water, this material released directly or indirectly into the environment is not expected to have a significant impact.

Ecotoxicity:

Fish LC50 (24 h): Oryzias latipes 18 mg/l (OECD TG 203)

Fish LC50 (96 h): Oryzias latipes 18 mg/l (OECD TG 203)

Fish LC50 (96 h): fathead minnow >1.55 mg/L; NOEC 1.55 mg/L

Daphnia magna EC50 (24 h): 300 mg/l (OECD TG 202)

Daphnia EC50 (48 h): >1.46 mg/L; NOEC: 1.46 mg/L

Daphnia magna EC50 (21 d): 12 mg/l (mortality); (14 d): 5.6 mg/l (reproduction); NOEC (21 d) 3.2 mg/l (reproduction) (OECD TG 202)

Algae EC50 (72 h): Selenastrum capricornutum 8 mg/l; NOEC 5.3 mg/l (OECD TG 201)

Continued...

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Ramshorn snail LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L
 Aquatic earthworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L
 Sideswimmer LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L
 Pill bug LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L
 Flatworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Based on the physico-chemical properties and a calculation model, the level exposed indirectly through the environment was estimated as 9.3 10⁻⁴ mg/man/day. The daily intake through drinking water is estimated as 4.2 x 10⁻⁷ mg/kg/day and through fish is calculated as 1.5 x 10⁻⁵ mg/kg/day. The margin of safety is very large. Therefore, health risk through the environment, in general, is considered to be presumably low due to its use pattern and exposure situation.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|--------------------------|-----------------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | HIGH | HIGH |
| toluene diisocyanate | LOW (Half-life = 1 days) | LOW (Half-life = 0.13 days) |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|-----------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | LOW (BCF = 1) |
| toluene diisocyanate | LOW (BCF = 5) |

Mobility in soil

| Ingredient | Mobility |
|---|-----------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | LOW (Log KOC = 607.5) |
| toluene diisocyanate | LOW (Log KOC = 9114) |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|-------------------------------------|--|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ DO NOT recycle spilled material. ▶ Consult State Land Waste Management Authority for disposal. ▶ Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal. ▶ DO NOT seal or stopper drums being decontaminated as CO₂ gas is generated and may pressurise containers. ▶ Puncture containers to prevent re-use. ▶ Bury or incinerate residues at an approved site. |
|-------------------------------------|--|

SECTION 14 Transport information

Labels Required

| | |
|------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Continued...

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| Product name | Group |
|---|----------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Not Applicable |
| toluene diisocyanate | Not Applicable |
| Polyurethane prepolymer | Not Applicable |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|---|----------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Not Applicable |
| toluene diisocyanate | Not Applicable |
| Polyurethane prepolymer | Not Applicable |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

2,2,4-trimethyl-1,3-pentanediol diisobutyrate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

toluene diisocyanate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Model Work Health and Safety Regulations - Schedule 10 - Table 14.1 Hazardous chemicals (other than lead) requiring health monitoring

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Additional Regulatory Information

Not Applicable

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | All chemical substances in this product have been designated as TSCA Inventory 'Active' |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| UAE - Control List (Banned/Restricted Substances) | No |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 15/05/2026 |
| Initial Date | 15/06/2015 |

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations

Continued...

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- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances