

# ALKA-310 MEMBRANE

## ALKA COATINGS PTY LTD

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Initial Date: 18/08/2015

Revision Date: 15/05/2026

Print Date: 15/05/2026

S.GHS.AUS.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	ALKA-310 MEMBRANE
Synonyms	Not Available
Other means of identification	ALKA-310 MEMBRANE

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Moisture-curing polyurethane membrane
--------------------------	---------------------------------------

#### Details of the manufacturer or importer of the safety data sheet

Registered company name	ALKA COATINGS PTY LTD
Address	87 Market St SMITHFIELD NSW Australia
Telephone	1300 51 51 50
	Not Available
Website	<a href="http://www.alkacoatings.com.au">www.alkacoatings.com.au</a>

#### Emergency telephone number

Association / Organisation	ALKA COATINGS PTY LTD	
Emergency telephone number(s)	1300 51 51 50	
Other emergency telephone number(s)	Not Available	


### SECTION 2 Hazards identification

#### Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.  
COMBUSTIBLE LIQUID, regulated for storage purposes only

Poisons Schedule	S6
Classification [1]	Flammable Liquids Category 4, Aspiration Hazard Category 1, Sensitisation (Skin) Category 1, Sensitisation (Respiratory) Category 1, Carcinogenicity Category 1B, Reproductive Toxicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)	
Signal word	Danger

#### Hazard statement(s)

## ALKA-310 MEMBRANE

H227	Combustible liquid.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H350i	May cause cancer by inhalation.
H361	Suspected of damaging fertility or the unborn child.
H412	Harmful to aquatic life with long lasting effects.

## Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

## Precautionary statement(s) Prevention

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves and protective clothing.
P284	[In case of inadequate ventilation] wear respiratory protection.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

## Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

P403	Store in a well-ventilated place.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

No further product hazard information.

## SECTION 3 Composition / information on ingredients

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
64742-95-6.	10-30	<u>naphtha petroleum, light aromatic solvent</u>
6846-50-0	<10	<u>2,2,4-trimethyl-1,3-pentanediol diisobutyrate</u>
28553-12-0	<1	<u>bis(3,5,5-trimethylhexyl) phthalate</u>
98-82-8	<1	<u>cumene</u>
26471-62-5	<1	<u>toluene diisocyanate</u>
Not Available	to 100	All other substances - non-hazardous
<b>Legend:</b>	1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available	

## SECTION 4 First aid measures

## Description of first aid measures

<b>Eye Contact</b>	If this product comes in contact with eyes: <ul style="list-style-type: none"> <li>▶ Wash out immediately with water.</li> <li>▶ If irritation continues, seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	If skin contact occurs: <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> </ul>

Continued...

## ALKA-310 MEMBRANE

	<ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul> <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For petroleum distillates

- In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption - decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration.
- Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- Positive pressure ventilation may be necessary.

- Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.

- After the initial episode, individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment. Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.

- Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.

- Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators.

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitizer which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

**NOTE:** Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV<sub>1</sub>, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

Toluene diisocyanate is a known pulmonary sensitizer. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV<sub>1</sub>).

In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air, more rapidly than the 2,6-isomer.

Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992].

**SECTION 5 Firefighting measures****Extinguishing media**

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
-----------------------------	--

**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acid smoke.</li> </ul>

Continued...

## ALKA-310 MEMBRANE

	<ul style="list-style-type: none"> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> Combustion products include: <ul style="list-style-type: none"> <li>▶ carbon dioxide (CO<sub>2</sub>)</li> </ul> isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NO <sub>x</sub> ) <ul style="list-style-type: none"> <li>▶ other pyrolysis products typical of burning organic material.</li> </ul> May emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

## SECTION 6 Accidental release measures

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>
Major Spills	Environmental hazard - contain spillage. For isocyanate spills of less than 40 litres (2 m <sup>2</sup> ): <ul style="list-style-type: none"> <li>▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.</li> <li>▶ Notify supervision and others as necessary.</li> <li>▶ Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).</li> <li>▶ Control source of leakage (where applicable).</li> <li>▶ Dike the spill to prevent spreading and to contain additions of decontaminating solution.</li> <li>▶ Prevent the material from entering drains.</li> <li>▶ Estimate spill pool volume or area.</li> <li>▶ Absorb and decontaminate. - Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent. - Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser by carefully mixing with a rake and allow to react for 15 minutes</li> <li>▶ Shovel absorbent/decontaminant solution mixture into a steel drum.</li> <li>▶ Decontaminate surface. - Pour an equal amount of neutraliser solution over contaminated surface. - Scrub area with a stiff bristle brush, using moderate pressure. - Completely cover decontaminant with vermiculite or other similar absorbent. - After 5 minutes, shovel absorbent/decontamination solution mixture into the same steel drum used above.</li> <li>▶ Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately above</li> <li>▶ Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials for incineration.</li> <li>▶ Decontaminate and remove personal protective equipment.</li> <li>▶ Return to normal operation.</li> <li>▶ Conduct accident investigation and consider measures to prevent reoccurrence.</li> </ul> <p><b>Decontamination:</b>            Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ('neutralising fluid'). Isocyanates and polyisocyanates are generally not miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react faster than water/surfactant mixtures alone.            Typically, such a preparation may consist of:            Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of (ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v).            Let stand for 24 hours            Three commonly used neutralising fluids each exhibit advantages in different situations.</p> <p><b>Formulation A :</b>            liquid surfactant 0.2-2%            sodium carbonate 5-10%            water to 100%</p> <p><b>Formulation B</b>            liquid surfactant 0.2-2%            concentrated ammonia 3-8%            water to 100%</p> <p><b>Formulation C</b>            ethanol, isopropanol or butanol 50%            concentrated ammonia 5%            water to 100%</p> After application of any of these formulae, let stand for 24 hours. <p>Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution.</p> <ul style="list-style-type: none"> <li>▶ Avoid contamination with water, alkalies and detergent solutions.</li> <li>▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.</li> <li>▶ <b>DO NOT reseal container if contamination is suspected.</b></li> <li>▶ Open all containers with care.</li> </ul> Moderate hazard. <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> </ul>

Continued...

## ALKA-310 MEMBRANE

- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

## Precautions for safe handling

## Safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
  - ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Electrostatic discharge may be generated during pumping - this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/sec until fill pipe submerged to twice its diameter, then  $\leq 7$  m/sec).
- Avoid splash filling.
- Do NOT use compressed air for filling discharging or handling operations.
- Wait 2 minutes after tank filling (for tanks such as those on road tanker vehicles) before opening hatches or manholes.
- Wait 30 minutes after tank filling ( for large storage tanks) before opening hatches or manholes. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $= 1$  m/s until fill pipe submerged to twice its diameter, then  $= 7$  m/s). Avoid splash filling.
- Do NOT use compressed air for filling, discharging, or handling operations
  - ▶ Avoid skin contact, including inhalation.
  - ▶ Wear protective clothing when risk of exposure occurs.
  - ▶ Use in a well-ventilated area.
  - ▶ Prevent concentration in hollows and sumps.
  - ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
  - ▶ Avoid smoking, naked lights or ignition sources.
  - ▶ Avoid contact with incompatible materials.
  - ▶ When handling, **DO NOT eat, drink or smoke.**
  - ▶ Keep containers securely sealed when not in use.
  - ▶ Avoid physical damage to containers.
  - ▶ Always wash hands with soap and water after handling.
  - ▶ Work clothes should be laundered separately.
  - ▶ Use good occupational work practice.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
  - ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
  - ▶ **DO NOT allow clothing wet with material to stay in contact with skin**

## Other information

for commercial quantities of isocyanates:

- Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.
- Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken.
- Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions)..
- Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary.
- Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations.
- Ideal storage temperature range is dependent on the specific polymer due to viscosity and melting point differences between the polymers. Use 25 deg C (77 deg F) to 30 deg C (86 deg F) as a guideline to most liquid isocyanates for optimum storage temperature. If some isocyanates are stored at or below a temperature of 25 deg C (77 deg F), crystallization and settling of the isocyanate may occur. Storage in a cold warehouse can cause crystals to form. These crystals can settle to the bottom of the container. If crystals do form, they can be melted easily with moderate heat. It is suggested that a container the size of a drum be warmed for 16-24 hours at sufficient temperature to melt the crystals. When the crystals are melted, the container should be agitated by rolling or stirring, until the contents are homogenous. Since heated isocyanate will generate vapors more rapidly than product stored at 25 deg C (77 deg F), be sure to follow the precautions under the Personal Protection.
  - ▶ Store in original containers.
  - ▶ Keep containers securely sealed.
  - ▶ No smoking, naked lights or ignition sources.
  - ▶ Store in a cool, dry, well-ventilated area.
  - ▶ Store away from incompatible materials and foodstuff containers.
  - ▶ Protect containers against physical damage and check regularly for leaks.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

## ALKA-310 MEMBRANE

## Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<p>Phthalates:</p> <ul style="list-style-type: none"> <li>▶ react with strong acids, strong oxidisers, permanganates and nitrates</li> <li>▶ attack some form of plastics</li> </ul> <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> <li>▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen</li> <li>▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.</li> <li>▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.</li> <li>▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.</li> <li>▶ Alkali metals accelerate the oxidation while CO<sub>2</sub> as co-oxidant enhances the selectivity.</li> <li>▶ Microwave conditions give improved yields of the oxidation products.</li> <li>▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO<sub>x</sub> - these may be components of photochemical smogs.</li> </ul> <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <ul style="list-style-type: none"> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Aromatics can react exothermically with bases and with diazo compounds.</li> <li>▶ Avoid contamination with water, alkalies and detergent solutions.</li> <li>▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.</li> <li>▶ <b>DO NOT reseal container if contamination is suspected.</b></li> <li>▶ Open all containers with care.</li> </ul>

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	naphtha petroleum, light aromatic solvent	Mineral spirits (mineral turpentine)	50 ppm / 296 mg/m <sup>3</sup>	593 mg/m <sup>3</sup> / 100 ppm	Not Available	Not Available
Australia Exposure Standards	cumene	Cumene	25 ppm / 125 mg/m <sup>3</sup>	375 mg/m <sup>3</sup> / 75 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	cumene	Cumene	25 ppm / 125 mg/m <sup>3</sup>	375 mg/m <sup>3</sup> / 75 ppm	Not Available	Not Available
Australia Exposure Standards	toluene diisocyanate	Toluene-2,4-diisocyanate (TDI)	Not Available	Not Available	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	toluene diisocyanate	Isocyanates, (poly-) (as-NCO)	0.02 mg/m <sup>3</sup>	0.07 mg/m <sup>3</sup>	Not Available	Workers exposed to this chemical may require specific health monitoring (see regulations 368-378, Schedule 14 to the model WHS Regulations).

## Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p>										
	<table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of</td> <td>2.5-10 m/s (500-</td> </tr> </tbody> </table>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of	2.5-10 m/s (500-
Type of Contaminant:	Air Speed:										
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)										
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)										
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)										
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of	2.5-10 m/s (500-										

Continued...

## ALKA-310 MEMBRANE

	<p>very high rapid air motion). 2000 f/min.)</p> <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Lower end of the range	Upper end of the range										
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents										
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity										
3: Intermittent, low production.	3: High production, heavy use										
4: Large hood or large air mass in motion	4: Small hood-local control only										
<b>Individual protection measures, such as personal protective equipment</b>											
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>										
<b>Skin protection</b>	See Hand protection below										
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>- Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>- Excellent when breakthrough time &gt; 480 min</li> <li>- Good when breakthrough time &gt; 20 min</li> <li>- Fair when breakthrough time &lt; 20 min</li> <li>- Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>										
<b>Body protection</b>	See Other protection below										
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>										

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the: **'Forsberg Clothing Performance Index'**.

**Respiratory protection**

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Continued...

## ALKA-310 MEMBRANE

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

ALKA-310 MEMBRANE

Material	CPI
BUTYL	C
NATURAL RUBBER	C
NITRILE	C
PE/EVAL/PE	C
PVA	C
SARANEX-23	C
TEFLON	C
VITON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- ▶ **Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.**
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Grey liquid		
Physical state	Liquid	Relative density (Water = 1)	1.3
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>60	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

## SECTION 10 Stability and reactivity

Continued...

## ALKA-310 MEMBRANE

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 Toxicological information****Information on toxicological effects**

<b>a) Acute Toxicity</b>	Based on available data, the classification criteria are not met.
<b>b) Skin Irritation/Corrosion</b>	Based on available data, the classification criteria are not met.
<b>c) Serious Eye Damage/Irritation</b>	Based on available data, the classification criteria are not met.
<b>d) Respiratory or Skin sensitisation</b>	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
<b>e) Mutagenicity</b>	Based on available data, the classification criteria are not met.
<b>f) Carcinogenicity</b>	There is sufficient evidence to classify this material as carcinogenic
<b>g) Reproductivity</b>	There is sufficient evidence to classify this material as toxic to reproductivity
<b>h) STOT - Single Exposure</b>	Based on available data, the classification criteria are not met.
<b>i) STOT - Repeated Exposure</b>	Based on available data, the classification criteria are not met.
<b>j) Aspiration Hazard</b>	There is sufficient evidence to classify this material as an aspiration hazard

<b>Inhaled</b>	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction in red blood cells and bleeding abnormalities. There may also be drowsiness.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.</p> <p>Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.</p>
<b>Ingestion</b>	<p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> <p>Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions.</p> <p>The toxicity of phthalates is not excessive due to slow oral absorption and metabolism. Absorption is affected by fat in the diet. Repeated doses can cause cumulative toxic effects, and symptoms include an enlarged liver which often reverses if exposure is maintained. Carbohydrate metabolism is disrupted, and cholesterol and triglyceride levels in the blood falls. In rats, there is also strong evidence of withering of the testicles. Some phthalates can increase the effects of antibiotics, thiamine (vitamin B1) and sulfonamides.</p>
<b>Skin Contact</b>	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.</p>
<b>Chronic</b>	<p>Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Exposure to phthalates over years leads to pain, numbness and spasms in the hands and feet. Many people have developed multiple disorders in the nervous system and the balancing system.</p> <p>Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.</p> <p>With most allergens, removal of the offending material results in resolution of symptoms. Asthma caused by toluene diisocyanate (TDI) continues for months or even years after exposure ceases.</p>

## ALKA-310 MEMBRANE

ALKA-310 MEMBRANE	TOXICITY	IRRITATION
		Not Available
naphtha petroleum, light aromatic solvent	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup>	Eye (Rodent - rabbit): 100uL/24H - Mild
	Inhalation (Rat) LC50: >4.42 mg/L4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >4500 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin (Human): 1%/3W (intermittent) - Mild
		Skin (Rodent - guinea pig): 5gm - Mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
bis(3,5,5-trimethylhexyl) phthalate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >3160 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation (Rat) LC50: >4.4 mg/l4h <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >40000 mg/kg <sup>[2]</sup>	
cumene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2000 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 500mg/24H - Mild
	Inhalation (Rat) LC50: 39 mg/L4h <sup>[2]</sup>	Eye (Rodent - rabbit): 86mg - Mild
	Oral (Rat) LD50: 1400 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
		Skin (Rodent - rabbit): 100mg/24H - Moderate
		Skin (Rodent - rabbit): 10mg/24H - Mild
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
toluene diisocyanate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >9400 mg/kg <sup>[1]</sup>	Eye (Rodent - rabbit): 100mg - Severe
	Inhalation (Mouse) LC50: 0.069 mg/L4h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin (Rodent - rabbit): 500mg - Severe
		Skin (Rodent - rabbit): 500mg - Severe
		Skin (Rodent - rabbit): 500mg/24H - Moderate
		Skin (Rodent - rat): 12mg/8H - Moderate
	Skin (Rodent - rat): 12mg/8H - Moderate	
	Skin: adverse effect observed (irritating) <sup>[1]</sup>	

**Legend:**

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

ALKA-310 MEMBRANE	<p>Data demonstrate that during inhalation exposure, aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body. Selective partitioning of the aromatic hydrocarbons into the non-adipose tissues is unlikely. No data is available regarding distribution following dermal absorption. However, distribution following this route of exposure is likely to resemble the pattern occurring with inhalation exposure.</p> <p>Aromatics hydrocarbons may undergo several different Phase I dealkylation, hydroxylation and oxidation reactions which may or may not be followed by Phase II conjugation to glycine, sulfation or glucuronidation. However, the major predominant biotransformation pathway is typical of that of the alkylbenzenes and consists of: (1) oxidation of one of the alkyl groups to an alcohol moiety; (2) oxidation of the hydroxyl group to a carboxylic acid; (3) the carboxylic acid is then conjugated with glycine to form a hippuric acid. The minor metabolites can be expected to consist of a complex mixture of isomeric triphenols, the sulfate and glucuronide conjugates of dimethylbenzyl alcohols, dimethylbenzoic acids and dimethylhippuric acids. Consistent with the low propensity for bioaccumulation of aromatic hydrocarbons, these substances are likely to be significant inducers of their own metabolism.</p> <p>The predominant route of excretion of aromatic hydrocarbons following inhalation exposure involves either exhalation of the unmetabolized parent compound, or urinary excretion of its metabolites. When oral administration occurs, there is little exhalation of unmetabolized these hydrocarbons, presumably due to the first pass effect in the liver. Under these circumstances, urinary excretion of metabolites is the dominant route of excretion.</p>
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	<p>Inhalation (rat) TClO: 1320 ppm/6h/90D-I * [Devove]</p> <p>Most Low Boiling Point Naphthas (LBPNS) have low acute toxicity to oral, dermal and inhalation routes of exposure, and mild to moderate skin and eye irritating effects. However, some heavier 'cracked' LBPNS (LKBPNs with greater olefinic content) have been found to be more irritating to the skin and eyes compared to non-cracked LBPNS.</p> <p>LBPNS are not known to be sensitising to the skin.</p> <p>Animal studies examined the effects of short-term and longer-term exposure to LBPNS through inhalation or oral routes. In male rats specifically, exposure to LBPNS resulted in kidney-related issues like increased kidney weight, kidney lesions, and hyaline droplet formation. However, the same effects were not seen in female rats, mice, or humans due to a mechanism of action involving a particular enzyme only found in male rats. Limited studies found that exposure through inhalation caused an increase in liver weight in both male and female rats.</p>

Continued...

## ALKA-310 MEMBRANE

	<p>Dermal exposure to one specific LBP (light cracked naphtha) resulted in skin irritation and changes at low doses in rats. Few studies were available regarding the chronic toxicity of LBPNs, but one study exposed mice and rats to unleaded gasoline (containing 2% benzene) and found ocular and kidney effects at concentrations of 200 mg/m<sup>3</sup> and 6170 mg/m<sup>3</sup>, respectively.</p> <p>Testing of LBPN genetic effects have shown mixed results when performed using in vitro studies. In vivo studies of LBPNs showed no negative outcomes. Some LBPNs have been shown to cause unusual chromosome formation. Testing of genotoxicity of unleaded gasoline (containing 2% benzene) found that unusual DNA synthesis was induced in mice via oral exposure. Similarly, unleaded gasoline with 2% benzene content resulted in replicative DNA synthesis in rat kidney cells via oral and inhalation exposures. While the majority of in vivo genotoxicity results for LBPN substances are negative, the potential for genotoxicity of LBPNs as a group cannot be disregarded based on the mixed in vitro genotoxicity results.</p> <p>Limited evidence exists demonstrating the carcinogenicity of skin and blood following exposure to LBPNs. The published studies studying the incidence of cancer due to LBPNs had several limitations, including a lack of exposure data and the inability to definitively exclude the exposure effects of gasoline combustion products from the effects of gasoline itself. Only unleaded gasoline has been examined for its carcinogenic potential in inhalation studies among LBPN substances. One such study found that inhalation of exposure of unleaded gasoline (2% benzene) resulted in promotion of liver tumours in female mice at a dosage of 6170 mg/m<sup>3</sup> over 2 years, but did not initiate tumour formation. Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPN substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 carcinogens (benzene content = 0.1% by weight). The IARC has classified gasoline as a Group 2B carcinogen (possibly carcinogenic to humans) and "occupational exposures in petroleum refining" as Group 2A carcinogens (probably carcinogenic to humans). Induction of both benign and malignant tumours has been found following dermal exposure to mice to heavy catalytic cracked naphtha, light catalytic cracked naphtha, light straight-run naphtha and naphtha. On the other hand, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha or unleaded gasoline was dermally applied to mice.</p> <p>No reproductive or developmental toxicity was observed for the majority of LBPN substances evaluated. Most of these studies were carried out by inhalation exposure in rodents. However, developmental toxicity was observed for a few naphthas. Decreased foetus body weight and an increased incidence of bone malformation were observed when female rats were exposed to light aromatized solvent naphtha at 1250mg/kg bodyweight. Another study found that pregnant rats exposed to hydrotreated heavy naphtha (~4500 mg/kg bodyweight) via inhalation birth offspring with greater birth weights, and decreased cognitive and memory ability. For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cracked naphtha at 2000 mg/kg bodyweight on gestational day 13.</p> <p>For C9 aromatics (typically trimethylbenzenes – TMBs)</p> <p>Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.</p> <p>Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.</p> <p>Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.</p> <p>Mutation-causing ability: No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing.</p> <p>Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may be seen at concentrations that are toxic to the mother.</p> <p>Petroleum contains aromatic (benzene, toluene, ethyl benzene, naphthalene) and aliphatic hydrocarbons (n-hexane), which can result in many detrimental health effects, including, cancer, tumour formation, hearing loss, and nervous system toxicity.</p> <p>Animal testing shows breathing in petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Similarly, exposure to gasoline over a lifetime can cause kidney cancer in animals, but the relevance in humans is questionable. Most studies involving gasoline have shown that gasoline does not cause genetic mutation, including all recent studies in living human subjects (such as in petrol service station attendants).</p> <p>Animal studies show concentrations of toluene (&gt;0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.</p> <p>Prolonged contact with petroleum may result in skin inflammation and make the skin more sensitive to irritation and penetration by other materials.</p>
<p><b>2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE</b></p>	<p>NOAEL oral (rat), 103 days = 1% in diet *** NOEL oral (dog), 90 days = 1% in diet *** Mutagenicity/Genotoxicity Data: *** Chromosomal aberration assay: Negative (+/- activation) CHO/HGPRT assay: Negative (+/- activation) Salmonella-E.coli reverse mutation assay (Ames test): Negative (+/- activation) *, **, *** Various suppliers MSDS Sensitization Species: Guinea pig: Result: sensitizing Effects on foetal development: Species: Rabbit Application Route: Oral Developmental Toxicity: NOAEL: 300 mg/kg body weight Reproductive toxicity: Assessment: Some evidence of adverse effects on development, based on animal experiments. * Eastman Benzoflex 6000 Plasticiser</p> <p>For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)</p> <p>Laboratory testing showed that TXIB does not cause genetic toxicity. It may damage the kidneys of developing animals but only at levels that also affect the adult.</p>
<p><b>BIS(3,5,5-TRIMETHYLHEXYL) PHTHALATE</b></p>	<p>No significant acute toxicological data identified in literature search.</p> <p>High Molecular Weight Phthalate Esters (HMWPEs) Category</p> <p>The HMWPE group includes chemically similar substances produced from alcohols. These substances have been demonstrated to have few biological effects. They demonstrate minimal acute toxicity, with effect on the liver and kidney at high doses. They also cause reproductive and developmental toxicity, also, liver cancer. They are readily metabolised and excreted primarily via the urine. Repeated doses may cause liver and kidney damage, although the relevance to human health is questionable</p>
<p><b>CUMENE</b></p>	<p>Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.</p> <p>For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing, inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity.</p> <p>Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health &amp; Human Services 2002]</p> <p><b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>
<p><b>TOLUENE DIISOCYANATE</b></p>	<p>Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p>

## ALKA-310 MEMBRANE

	Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.	
<b>ALKA-310 MEMBRANE &amp; TOLUENE DIISOCYANATE</b>	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.	
<b>ALKA-310 MEMBRANE &amp; 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE &amp; TOLUENE DIISOCYANATE</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.	
<b>ALKA-310 MEMBRANE &amp; NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT</b>	<p>Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver.</p> <p>For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine.</p> <p>Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4-trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation.</p> <p>Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness.</p> <p>Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils.</p> <p>Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations.</p> <p>Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.</p>	
<b>ALKA-310 MEMBRANE &amp; BIS(3,5,5-TRIMETHYLHEXYL) PHTHALATE</b>	The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited organelles in the cytoplasm that are found in the cells of animals, plants, fungi, and protozoa.	
<b>2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE &amp; CUMENE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.	
<b>CUMENE &amp; TOLUENE DIISOCYANATE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.	
<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b> ✓
<b>Skin Irritation/Corrosion</b>	✗	<b>Reproductivity</b> ✓
<b>Serious Eye Damage/Irritation</b>	✗	<b>STOT - Single Exposure</b> ✗
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b> ✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b> ✓

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

Toxicity					
ALKA-310 MEMBRANE	Endpoint	Test Duration (hr)	Species	Value	Source
		Not Available	Not Available	Not Available	Not Available
naphtha petroleum, light aromatic solvent	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	19mg/l	1
	EC50	48h	Crustacea	6.14mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1

Continued...

## ALKA-310 MEMBRANE

2,2,4-trimethyl-1,3-pentanediol diisobutyrate	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	0.6-0.8	7
	EC50	72h	Algae or other aquatic plants	>7.49mg/l	2
	EC50	48h	Crustacea	>1.46mg/l	1
	NOEC(ECx)	504h	Crustacea	0.7mg/l	2
	LC50	96h	Fish	>1.55mg/l	2

bis(3,5,5-trimethylhexyl) phthalate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>100mg/l	1
	EC50	48h	Crustacea	>74mg/l	1
	EC50(ECx)	48h	Crustacea	>74mg/l	1
	EC50	96h	Algae or other aquatic plants	>1.8mg/L	4
	LC50	96h	Fish	>0.1mg/l	2

cumene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1.29mg/l	2
	EC50	48h	Crustacea	4mg/l	1
	NOEC(ECx)	96h	Crustacea	0.4mg/l	1
	LC50	96h	Fish	2.7mg/l	2

toluene diisocyanate	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	0.5mg/l	2
	EC50	48h	Crustacea	12.5mg/l	1
	EC50	96h	Algae or other aquatic plants	3230mg/l	1
	LC50	96h	Fish	~0.4mg/l	2

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 1,2,4 - Trimethylbenzene:

Half-life (hr) air: 0.48-16;

Half-life (hr) H<sub>2</sub>O surface water: 0.24 -672;

Half-life (hr) H<sub>2</sub>O ground: 336-1344;

Half-life (hr) soil: 168-672;

Henry's Pa m<sup>3</sup>/mol: 385 -627;

Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.

Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).

Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.

Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For petroleum distillates:

Environmental fate:

When petroleum substances are released into the environment, four major fate processes will take place: dissolution in water, volatilization, biodegradation and adsorption.

These processes will cause changes in the composition of these UVCB substances. In the case of spills on land or water surfaces, photodegradation-another fate process-can also be significant.

As noted previously, the solubility and vapour pressure of components within a mixture will differ from those of the component alone. These interactions are complex for complex UVCBs such as petroleum hydrocarbons.

Each of the fate processes affects hydrocarbon families differently. Aromatics tend to be more water-soluble than aliphatics of the same carbon number, whereas aliphatics tend to be more volatile. Thus, when a petroleum mixture is released into the environment, the principal water contaminants are likely to be aromatics, whereas aliphatics will be the principal air contaminants. The trend in volatility by component class is as follows: alkenes = alkanes > aromatics = cycloalkanes.

The most soluble and volatile components have the lowest molecular weight; thus there is a general shift to higher molecular weight components in residual materials.

Biodegradation:

Biodegradation is almost always operative when petroleum mixtures are released into the environment. It has been widely demonstrated that nearly all soils and sediments have populations of bacteria and other organisms capable of degrading petroleum hydrocarbons. Degradation occurs both in the presence and absence of oxygen. Two key factors that determine degradation rates are oxygen supply and molecular structure. In general, degradation is more rapid under aerobic conditions. Decreasing trends in degradation rates according to structure are as follows:

(1) n-alkanes, especially in the C<sub>10</sub>-C<sub>25</sub> range, which are degraded readily;

(2) isoalkanes;

(3) alkenes;

(4) benzene, toluene, ethylbenzene, xylenes (BTEX) (when present in concentrations that are not toxic to microorganisms);

Continued...

## ALKA-310 MEMBRANE

- (5) monoaromatics;  
 (6) polynuclear (polycyclic) aromatic hydrocarbons (PAHs); and  
 (7) higher molecular weight cycloalkanes (which may degrade very slowly).

Three weathering processes—dissolution in water, volatilization and biodegradation—typically result in the depletion of the more readily soluble, volatile and degradable compounds and the accumulation of those most resistant to these processes in residues.

When large quantities of a hydrocarbon mixture enter the soil compartment, soil organic matter and other sorption sites in soil are fully saturated and the hydrocarbons will begin to form a separate phase (a non-aqueous phase liquid, or NAPL) in the soil. At concentrations below the retention capacity for the hydrocarbon in the soil, the NAPL will be immobile this is referred to as residual NAPL. Above the retention capacity, the NAPL becomes mobile and will move within the soil

## Bioaccumulation:

Bioaccumulation potential was characterized based on empirical and/or modelled data for a suite of petroleum hydrocarbons expected to occur in petroleum substances.

Bioaccumulation factors (BAFs) are the preferred metric for assessing the bioaccumulation potential of substances, as the bioconcentration factor (BCF) may not adequately account for the bioaccumulation potential of substances via the diet, which predominates for substances with log Kow > -4.5

In addition to fish BCF and BAF data, bioaccumulation data for aquatic invertebrate species were also considered. Biota-sediment/soil accumulation factors (BSAFs), trophic magnification factors and biomagnification factors were also considered in characterizing bioaccumulation potential.

Overall, there is consistent empirical and predicted evidence to suggest that the following components have the potential for high bioaccumulation, with BAF/BCF values greater than 5000: C13–C15 isoalkanes, C12 alkenes, C12–C15 one-ring cycloalkanes, C12 and C15 two-ring cycloalkanes, C14 polycycloalkanes, C15 one-ring aromatics, C15 and C20 cycloalkane monoaromatics, C12–C13 diaromatics, C20 cycloalkane diaromatics, and C14 and C20 three-ring PAHs

These components are associated with a slow rate of metabolism and are highly lipophilic. Exposures from water and diet, when combined, suggest that the rate of uptake would exceed that of the total elimination rate. Most of these components are not expected to biomagnify in aquatic or terrestrial foodwebs, largely because a combination of metabolism, low dietary assimilation efficiency and growth dilution allows the elimination rate to exceed the uptake rate from the diet; however, one study suggests that some alkyl-PAHs may biomagnify. While only BSAFs were found for some PAHs, it is possible that BSAFs will be > 1 for invertebrates, given that they do not have the same metabolic competency as fish.

In general, fish can efficiently metabolize aromatic compounds. There is some evidence that alkylation increases bioaccumulation of naphthalene but it is not known if this can be generalized to larger PAHs or if any potential increase in bioaccumulation due to alkylation will be sufficient to exceed a BAF/BCF of 5000.

Some lower trophic level organisms (i.e., invertebrates) appear to lack the capacity to efficiently metabolize aromatic compounds, resulting in high bioaccumulation potential for some aromatic components as compared to fish.

This is the case for the C14 three-ring PAH, which was bioconcentrated to a high level (BCF > 5000) by invertebrates but not by fish. There is potential for such bioaccumulative components to reach toxic levels in organisms if exposure is continuous and of sufficient magnitude, though this is unlikely in the water column following a spill scenario due to relatively rapid dispersal

Bioaccumulation of aromatic compounds might be lower in natural environments than what is observed in the laboratory. PAHs may sorb to organic material suspended in the water column (dissolved humic material), which decreases their overall bioavailability primarily due to an increase in size. This has been observed with fish

## Ecotoxicity:

Diesel fuel studies in salt water are available. The values varied greatly for aquatic species such as rainbow trout and *Daphnia magna*, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. *Daphnia magna* had a 24-hour LC50 of 1.8 mg/L. The values varied greatly for aquatic species such as rainbow trout and *Daphnia magna*, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. *Daphnia magna* had a 24-hour LC50 of 1.8 mg/L

The tropical mysid *Metamysidopsis insularis* was shown to be very sensitive to diesel fuel, with a 96-hour LC50 value of 0.22 mg/L this species has been shown to be as sensitive as temperate mysids to toxicants. However, this study used nominal concentrations, and therefore was not considered acceptable. In another study involving diesel fuel, the effect on brown or common shrimp (*Crangon crangon*) a 96-hour LC50 of 22 mg/L was determined. A "gas oil" was also tested and a 96-hour LC50 of 12 mg/L was determined

The steady state cell density of marine phytoplankton decreased with increasing concentrations of diesel fuel, with different sensitivities between species. The diatom *Phaeodactylum tricornutum* showed a 20% decrease in cell density in 24 hours following a 3 mg/L exposure with a 24-hour no-observed effect concentration (NOEC) of 2.5 mg/L. The microalga *Isochrysis galbana* was more tolerant to diesel fuel, with a 24-hour lowest-observed-effect concentration (LOEC) of 26 mg/L (14% decrease in cell density), and a NOEC of 25 mg/L.

Finally, the green algae *Chlorella salina* was relatively insensitive to diesel fuel contamination, with a 24-hour LOEC of 170 mg/L (27% decrease in cell density), and a NOEC of 160 mg/L. All populations of phytoplankton returned to a steady state within 5 days of exposure

In sandy soils, earthworm (*Eisenia fetida*) mortality only occurred at diesel fuel concentrations greater than 10 000 mg/kg, which was also the concentration at which sub-lethal weight loss was recorded

Nephrotoxic effects of diesel fuel have been documented in several animal and human studies. Some species of birds (mallard ducks in particular) are generally resistant to the toxic effects of petrochemical ingestion, and large amounts of petrochemicals are needed in order to cause direct mortality

## For C9 aromatics (typically trimethylbenzene - TMBs)

Chemicals in this category possess properties indicating a hazard for the environment (acute toxicity for fish, invertebrates, and algae from 1 to 10 mg/L). Category members are readily biodegradable, except 1,3,5-trimethylbenzene (CAS RN 108-67-8). Category members are not expected to be bioaccumulative.

## Environmental Fate:

In the air, category member constituents have the potential to rapidly degrade through indirect photolytic processes mediated primarily by hydroxyl radicals with calculated degradation half-lives ranging from 0.54 to 2.81 days (based on a 12-hour day and a hydroxyl radical concentration of  $5 \times 10^5$ ). Aqueous photolysis and hydrolysis will not contribute to the transformation of category chemical constituents in aquatic environments because they are either poorly reactive or not susceptible to these reactions.

Results of the Mackay Level I environmental distribution model show that chemical constituents of C9 Aromatic Hydrocarbon Solvents Category members have the potential to partition to air (96.8 to 98.9%), with a negligible amount partitioning to water (0.2 to 0.6%) and soil (0.9 to 2.7%). In comparison, Level III modeling indicates that category members partition primarily to soil (66.3 to 79.6%) and water (17.8 to 25.0%) compartments rather than air (2.4 to 8.4%) when an equal emission rate (1000 kg/hr) is assumed to each of the air, water, and soil compartments. When release (1000 kg/hr) is modeled only to either the air, water, or soil compartment, constituents are indicated in the modeling to partition primarily (>94%) to the compartment to which they are emitted as advection and degradation influence constituent concentration in compartments to which constituents are not released. Solvent naphtha, (pet.), light aromatic (CAS RN 64742-95-6), 1,2,4-trimethylbenzene (CAS RN 95-63-6), and 1-ethyl-3-methylbenzene (CAS RN 620-14-4) were determined to be readily biodegradable based on the studies that used the TG OECD 301F (the latter substance is used to characterize the potential biodegradability of the category member, ethylmethylbenzene (CAS RN 25550-14-5)). These three substances exceed 60%

biodegradation in 28 days and met the 10-day window criterion for ready biodegradation. In comparison 1,3,5-trimethylbenzene (CAS RN 108-67-8) was not readily biodegradable. It achieved 42% biodegradation after 28 days and 60% biodegradation after 39 days. The result for the multi-constituent substance (CAS RN 64742-95-6), a UVCB, characterizes the biodegradability of that substance as a whole, but it does not suggest that each constituent is equally biodegradable. As with all ready biodegradation test guidelines, the test system and study design used with these substances (OECD TG 301F) is not capable of distinguishing the relative contribution of the substances' constituents to the total biodegradation measured.

Based on Henry's Law constants (HLCs) representing a potential to volatilize from water that range from 590 to 1000 Pa-m<sup>3</sup>/mole, the potential to volatilize from surface waters for chemicals in the C9 Aromatic Hydrocarbon Solvents Category is expected to be high.

Based on the measured bioconcentration factors that range from 23 to 342 for 1,2,4-trimethylbenzene and 1,3,5-trimethylbenzene, the category members are not expected to be bioaccumulative.

## Ecotoxicity

Acute toxicity values used to characterize this category for fish (LL50; LC50) and invertebrates (EL50; EC50) range from 3.5 to 9.2 mg/L, based on measured data. For algae, one study for a category member (CAS RN 64742-95-6) resulted in a 72-hr EC50 of 2.4 mg/L (biomass) and 2.7 mg/L (growth rate) based on measured concentrations.

The algal 72-hour NOEC (no observed effect concentration) for biomass and growth rate is 1.3 mg/L, based on mean measured concentrations. A 21-day *Daphnia magna* reproduction study with 1,3,5-trimethylbenzene (CAS RN 108-67-8) resulted in a NOEC value of 0.4 mg/L, based on a minimum measured value.

## For Phthalate Esters:

Terrestrial Fate: Phthalate esters have been observed to be broken down by a wide range of bacteria. Biodegradation is, therefore, expected to be the dominant fate in surface soils and sediments.

Little information is available on the fate of phthalate esters in soil, even though the primary point of entry, (landfills). The migration of phthalate esters out of plastics is slow. The formation of soluble complexes may increase their mobility. Phthalate esters may also be subject to biological breakdown, however; measured degradation rates are highly variable. The substances are expected to have half-lives of < 1 week to several months, in soil.

Atmospheric Fate: The primary fate of these substances in the air is attack by hydroxyl radicals, with a half-life of < 1 day, however, they are not expected to partition to the air.

These substances are expected to react with atmospheric ozone. Phthalate esters are expected to exist in the vapor form and adsorb to airborne particulates. Physical removal by particulate settling/washout in precipitation will also occur. Phthalate esters are not expected to be broken down directly by sunlight.

Aquatic Fate: These substances are expected to have a half-life of < 1 day to 2 weeks, in surface/marine water. The two transport mechanisms that appear to be most important for the phthalates in the aquatic environment are adsorption onto suspended solids/particulate matter, and complexation with natural organic substances, such as fulvic acid, to form water-soluble complexes/emulsions. Breakdown by sunlight, oxidation, and breakdown by water are too slow to be environmentally significant. Evaporation of the

## ALKA-310 MEMBRANE

substance from water is not expected to occur. Half-lives, in pH neutral waters range from 3.2 years, (for dimethyl phthalate), to 2,000 years, (for di(2-ethylhexyl) phthalate). The oceans may be considered the ultimate natural reservoir, (sink), for phthalate esters introduced into unimpeded rivers.

Ecotoxicity: These substances are not expected to accumulate/concentrate in aquatic species and are readily metabolized by fish and microbiota. Phthalate esters have been found in open ocean environments, in deep sea jelly fish, Atlantic herring, and mackerel. Phthalic ester plasticizers are recognized as general contaminants of almost every soil and water ecosystem. In general, they have low acute toxicity but, there is substantial evidence that they are cancer causing. Other subtle chronic effects have also been reported. Some phthalates, (notably di-2-ethylhexyl phthalate and dibutyl phthalate), may be detrimental to the reproduction of Daphnia magna water fleas, zebra fish and guppies. Phthalates form suspensions in water which may cause adverse effects, through physical contact, with Daphnia water fleas, at very low concentrations. These substances are considered to have the potential to harm aquatic organisms at relatively low concentrations.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TMPD)

This chemical is used as additives to plastic (plasticiser). This chemical is stable in neutral and acidic solutions, and is considered as inherently biodegradable .

Photodegradation half-life: 90.7 years

Stability in water: stable at pH 4 and pH 7 (OECD TG 111); half-life 178 days at pH9

Transport and Distribution (calculated Fugacity Level III):

In air 3.4E-10 mg/l

In water 1.2E-05 mg/l

In soil 7.4E-06 mg/kg

In sediment 3.2E-03 mg/kg

Oxygen Demand Data:

ThOD: 2.40 g oxygen/g

BOD-5 and BOD-20 were not determined because the aqueous solubility of the test article was below that which is required for these tests.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)

Environmental Fate:

Biodegradability: If released into water, this substance is inherently biodegraded.

Hydrolysis as a function to pH: The chemical is stable in water at pH 4 and 7. The half-life at pH 9 is 178 days.

Photodegradability (estimation): A half-life time of 90.7 years is estimated for the direct photodegradation of the chemical in water.

Bioconcentration Factor (BCF) 1-40 (estimated); carp 5.2-31

Bioaccumulation: BCF= 5.2 31 in carp (6 weeks at 25C) suggests that the potential for bioconcentration in aquatic organisms is low.

For the environment, various NOEC and LC50 values were gained from test results; LC50 = 18 mg/l (acute fish);

EC50 = 300 mg/l (acute daphnia); EC50 = 8.0 mg/l (acute algae); NOEC = 5.3 mg/l (acute algae); NOEC = 3.2 mg/l (long-term daphnia reproduction). Therefore, the chemical is considered to be moderately toxic to algae and daphnids, and slightly toxic to fish.

TMPD has low potential to affect aquatic organisms, a low potential to bioconcentrate. It is expected to biodegrade and is not expected to persist for long periods in an aquatic environment.

When diluted with a large amount of water, this material released directly or indirectly into the environment is not expected to have a significant impact.

Ecotoxicity:

Fish LC50 (24 h): Oryzias latipes 18 mg/l (OECD TG 203)

Fish LC50 (96 h): Oryzias latipes 18 mg/l (OECD TG 203)

Fish LC50 (96 h): fathead minnow >1.55 mg/L; NOEC 1.55 mg/L

Daphnia magna EC50 (24 h): 300 mg/l (OECD TG 202)

Daphnia EC50 (48 h): >1.46 mg/L; NOEC: 1.46 mg/L

Daphnia magna EC50 (21 d): 12 mg/l (mortality); (14 d): 5.6 mg/l (reproduction); NOEC (21 d) 3.2 mg/l (reproduction) (OECD TG 202)

Algae EC50 (72 h): Selenastrum capricornutum 8 mg/l; NOEC 5.3 mg/l (OECD TG 201)

Ramshorn snail LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L

Aquatic earthworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Sideswimmer LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L

Pill bug LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Flatworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Based on the physico-chemical properties and a calculation model, the level exposed indirectly through the environment was estimated as 9.3 10<sup>-4</sup> mg/man/day. The daily intake through drinking water is estimated as 4.2 x 10<sup>-7</sup> mg/kg/day and through fish is calculated as 1.5 x 10<sup>-5</sup> mg/kg/day. The margin of safety is very large. Therefore, health risk through the environment, in general, is considered to be presumably low due to its use pattern and exposure situation.

**DO NOT discharge into sewer or waterways.**

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	HIGH	HIGH
bis(3,5,5-trimethylhexyl) phthalate	HIGH	HIGH
cumene	HIGH	HIGH
toluene diisocyanate	LOW (Half-life = 1 days)	LOW (Half-life = 0.13 days)

#### Bioaccumulative potential

Ingredient	Bioaccumulation
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	LOW (BCF = 1)
bis(3,5,5-trimethylhexyl) phthalate	LOW (BCF = 183.8)
cumene	LOW (BCF = 35.5)
toluene diisocyanate	LOW (BCF = 5)

#### Mobility in soil

Ingredient	Mobility
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	LOW (Log KOC = 607.5)
bis(3,5,5-trimethylhexyl) phthalate	LOW (Log KOC = 467200)
cumene	LOW (Log KOC = 817.2)
toluene diisocyanate	LOW (Log KOC = 9114)

#### SECTION 13 Disposal considerations

## ALKA-310 MEMBRANE

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ <b>DO NOT recycle spilled material.</b></li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal.</li> <li>▶ <b>DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers.</b></li> <li>▶ Puncture containers to prevent re-use.</li> <li>▶ Bury or incinerate residues at an approved site.</li> </ul>
------------------------------	---

## SECTION 14 Transport information

## Labels Required

COMBUSTIBLE LIQUID	COMBUSTIBLE LIQUID, regulated for storage purposes only
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

## 14.7. Maritime transport in bulk according to IMO instruments

## 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
naphtha petroleum, light aromatic solvent	Not Applicable
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	Not Applicable
bis(3,5,5-trimethylhexyl) phthalate	Not Applicable
cumene	Not Applicable
toluene diisocyanate	Not Applicable
All other substances - non-hazardous	Not Applicable

## 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
naphtha petroleum, light aromatic solvent	Not Applicable
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	Not Applicable
bis(3,5,5-trimethylhexyl) phthalate	Not Applicable
cumene	Not Applicable
toluene diisocyanate	Not Applicable
All other substances - non-hazardous	Not Applicable

## SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Continued...

## ALKA-310 MEMBRANE

**naphtha petroleum, light aromatic solvent is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

**2,2,4-trimethyl-1,3-pentanediol diisobutyrate is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

**bis(3,5,5-trimethylhexyl) phthalate is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

**cumene is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

**toluene diisocyanate is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Model Work Health and Safety Regulations - Schedule 10 - Table 14.1 Hazardous chemicals (other than lead) requiring health monitoring

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**Additional Regulatory Information**

Not Applicable

**National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

**SECTION 16 Other information**

<b>Revision Date</b>	15/05/2026
<b>Initial Date</b>	18/08/2015

**Other information**

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value

Continued...

**ALKA-310 MEMBRANE**

- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code
  
- ▶ AIIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances